

Date: Wednesday, 11/06/2008 2:25:16 PM  
 User: Julie Lecocq

## Process Sheet

Split w/o  
Sys 08/06/12

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MIRROR ARM	
Job Number	: 39823		Part Number	: D2010104	
Estimate Number	: 10335		Drawing Number	: D2010 PRELIM	
P.O. Number	:		Project Number	: N/A	
This Issue	: 11/06/2008	S.O. No. :	Drawing Revision	: PRELIM	
Prsh Rev.	: NC		Material	:	
First Issue	: / /	Type : SMALL /MED FAB	Due Date	: 23/06/2008	
Previous Run	: 39681		Qty:	50 Um: Each	
Written By					
Checked & Approved By	: <u>KJL 086-11</u>				
Comment	: Est A 04.02.17 New issue KJ/JLM Est Rev:B 08-05-27 as per ECN1195P DD verified by:EC				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0500W049	304 RD Tube .500 x .049W	
		Comment: Qty.: 1.5750 f(s)/Unit Total : 78.7500 f(s) Material: 304/316 SS tubing 0.500" Dia. x 0.049" wall (M304TR0500W049)	Batch No: <u>1108215</u> 08 08/06/13 (43)
2.0	BRAKE NC	NC BRAKE	
		Comment: BRAKE NC Punch per Dwg. D2010-104 and Spec Control Dwg D2727 Identify as D2010-104	FF 08-06-19 (43) SB 08/06/13 (43)
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Bend as per Dwg D2010 using bending Jig D2010-104T2 2- Deburr ends	 D E 08/06/13
4.0	D2057	Plug	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s) Plug batch: <u>B39661x10 / B39826x33</u>	FF 08-06-16 (43)
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1- flare before installing plug as per dwg D2010	FF 08-06-16 (43)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng/ Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM

Job Number: 39823

Part Number: D2010104

Job Number:



Seq. #:

Machine Or Operation:

Description :

2- Install D2057 plug as per Dwg D2010

FF 08-06-16 43

6.0 QC5

INSPECT WORK TO CURRENT STEP



S08/06/16 X43 Counter

Comment: INSPECT WORK TO CURRENT STEP

7.0 POWDER COATING

POWDER COATING



M 102316



43X

Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

START TIME:

1-20

OVEN TEMPERATURE:

320 °F

FINISH TIME:

1-50

m/l 08/06/20

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



8/6/23



43X

Comment: INSPECT POWDER COAT

9.0 PACKAGING 1

PACKAGING RESOURCE #1



43X

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 228

8/6/23

SO

10.0 QC21

FINAL INSPECTION/W/O RELEASE



08/06/24 H

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



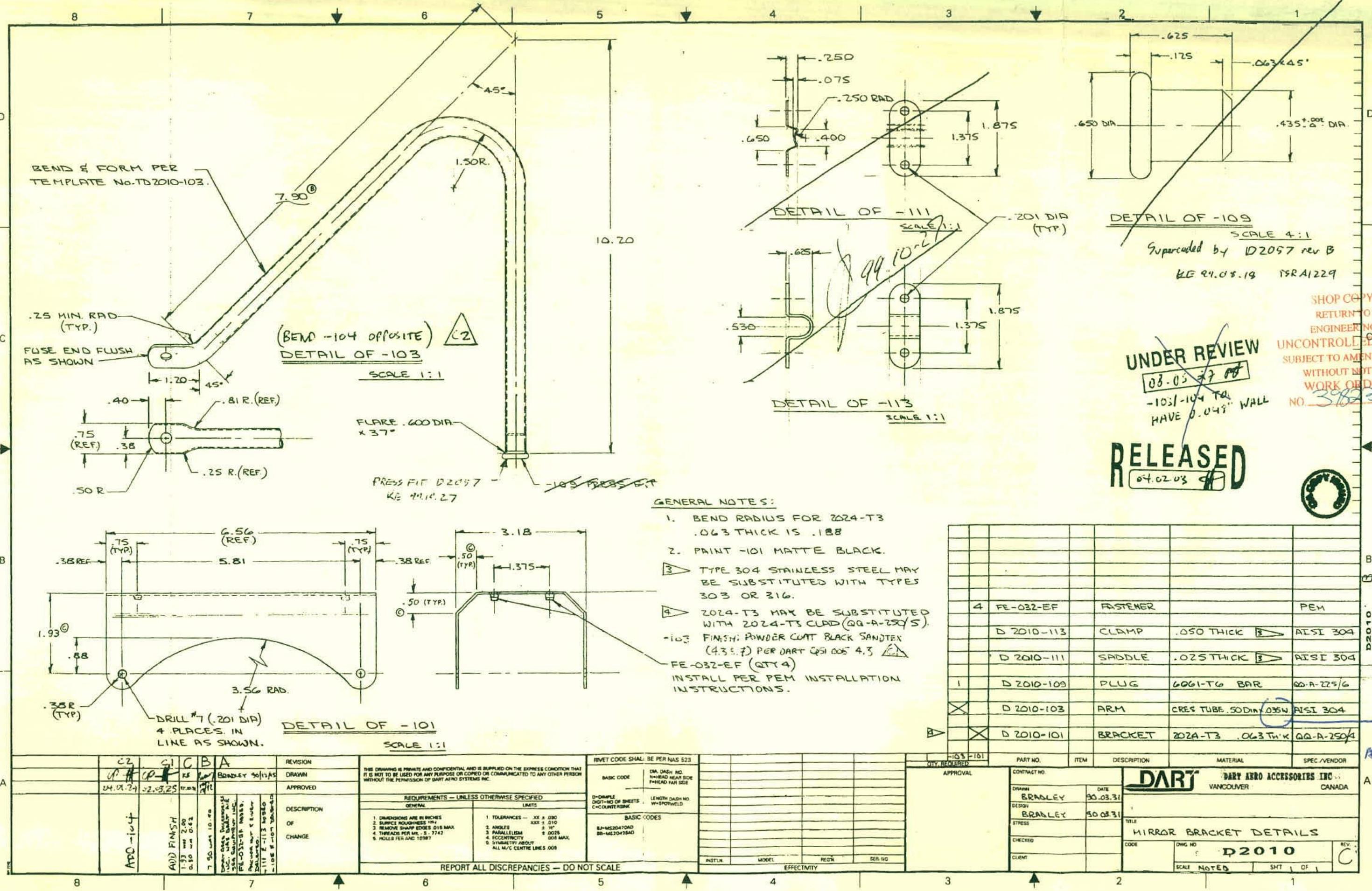
mf 08-06-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng./ Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

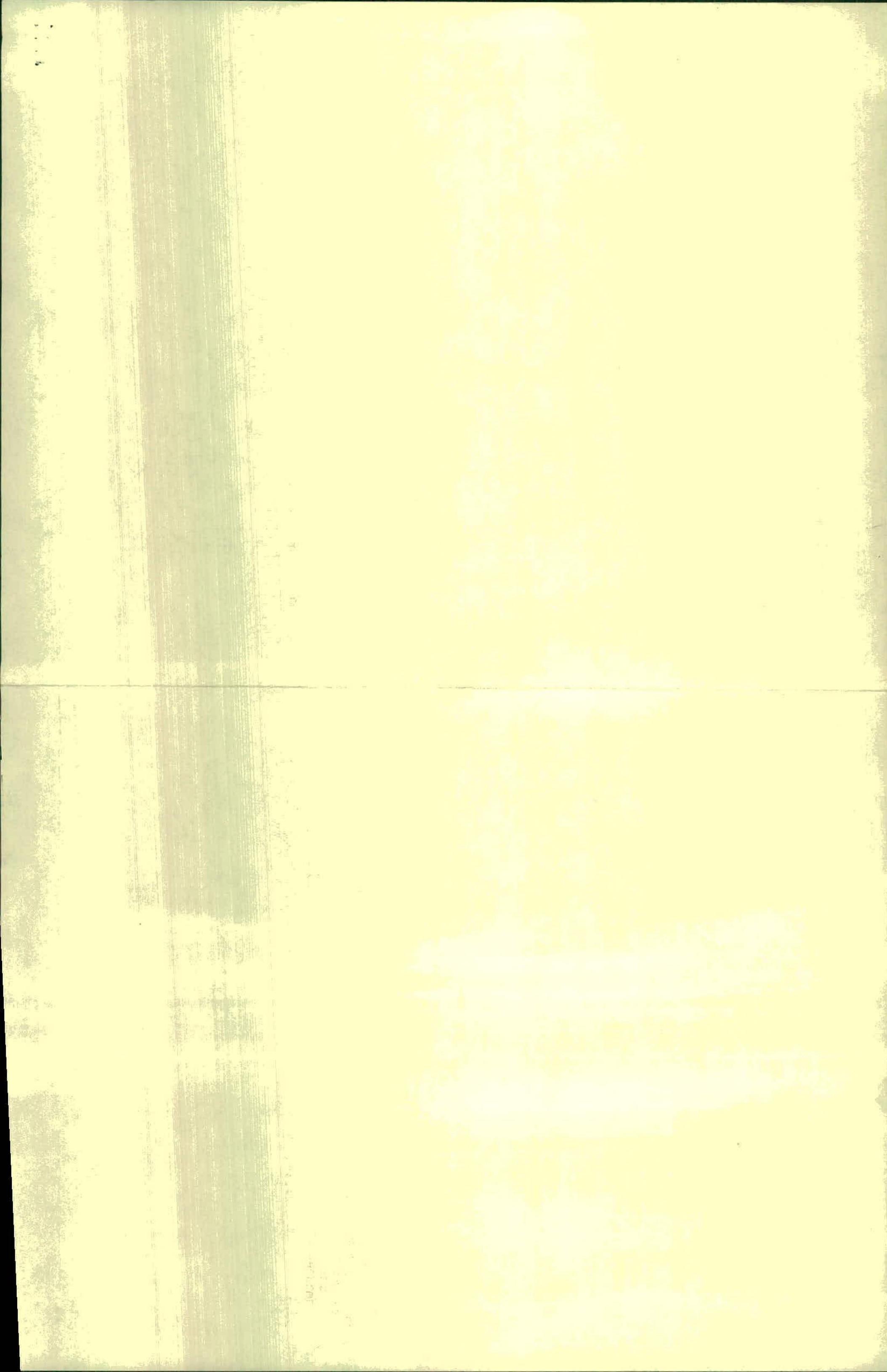
NOTE: Date & initial all entries



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WITHOUT NOTICE  
WORK ORDER

0.049  
WHLL

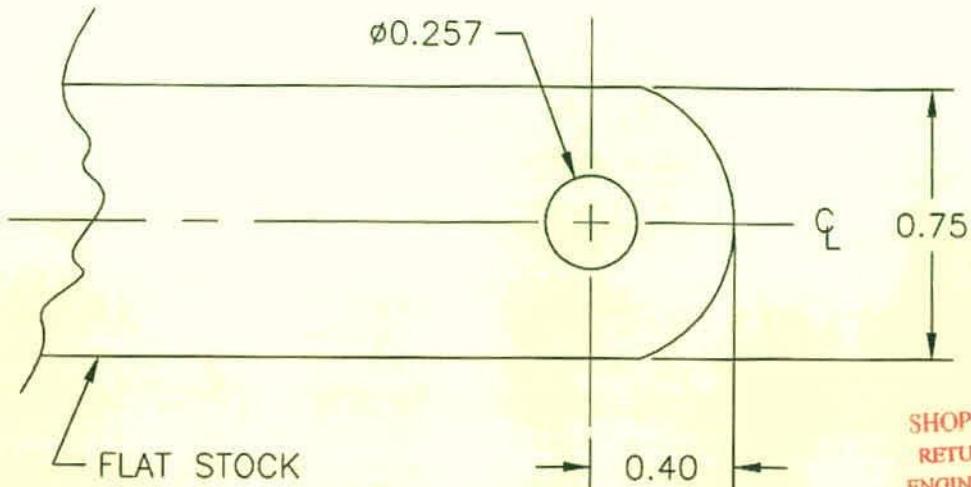
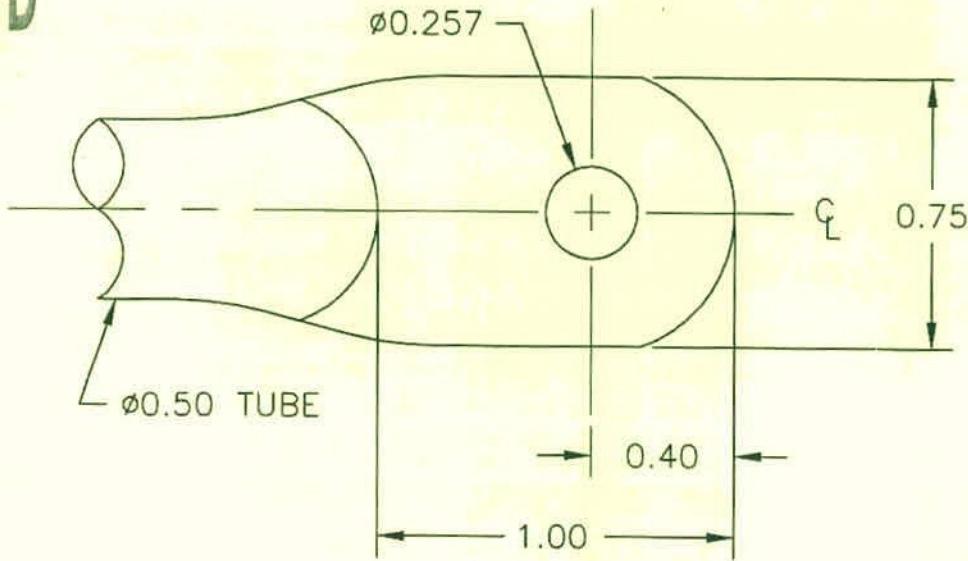
03.06.11



**DART**

DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA		
CHECKED <i>MAY</i>	APPROVED <i>JK</i>	DRAWING NO. D2727	REV. A	SHEET 1 OF 1
DATE 97.11.24		TITLE PUNCH DT8012 SPEC CONTROL	SCALE 2:1	
A	97.11.24	NEW ISSUE		
A1	<del>HIP</del> 01.12.20	ADD TOLERANCE NOTE		

## SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

**RELEASED**  
98/03/06 KE


NOTE: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

*A1*

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WORK ORDER  
NO. 37823

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries